





PRODUCT ID

Formula	CH ₃ OCH ₃	CAS nr.	115-10-6
Molecular weight (g/mol)	46.07	EC nr.	204-065-8

VISUAL CLASSIFICATIONS

Market	Energy Demand	Maturity	Price
			

KEY MARKET DATA

Market size (ton/year)	8 millions	
Product price (€/ton)	350	
CO ₂ uptake potential (ton/ton product)	1.91	stoichiometric
CO ₂ uptake potential (ton/year)	15 millions	18 reference plants 1.5% capture target (1.05Gt/year)
State-of-the-art production technology	From methanol dehydration (TRL 9)	

TECHNOLOGY ROUTE: CATALYTIC HYDROGENATION

TRL = 9	Methanol production from CO ₂ hydrogenation + Methanol dehydration (e.g., MegaDME® Lurgi)	
Reactions		
$2 \text{CH}_3\text{OH} \rightleftharpoons \text{CH}_3\text{OCH}_3 + \text{H}_2\text{O} \quad \Delta H_R^0 = -23.50 \text{ kJ mol}^{-1}$ <p style="text-align: center;">(DME)</p>		
Reaction conditions		
Temperature	250 – 360°C	
Pressure	30 to 50 bar	
Catalysts	γ-Al ₂ O ₃	commercially available
CO ₂ :H ₂ molar ratio	3	stoichiometric
Per pass conversion	70-85%	
By-products	water	

For sources and definitions, please consult the original report at the [CEMCAP WEBSITE](#)

