PRODUCT FACT SHEET

METHANOL



PRODUCTID

| Formula | CH4O | CAS nr. | 67-56-1 |
|--------------------------|-------|---------|-----------|
| Molecular weight (g/mol) | 32.04 | EC nr. | 200-659-6 |

VISUAL CLASSIFICATIONS

| Market | Energy demand | Maturity | Price |
|--------|---------------|----------|-------|
| ~~~ | | | |

KEY MARKET DATA

| Market size (ton/year) | 80 millions | |
|--|----------------------------------|---|
| Product price (€/ton) | 250 | |
| CO ₂ uptake potential (ton/ton product) | 1.37 | stoichiometric |
| CO2 uptake potential (ton/year) | 110 millions | 130 reference CEMCAP plants 10% capture target (1.05Gt/year) |
| State-of-the-art production technology | From methane, via syngas (TRL 9) | |

TECHNOLOGY ROUTE: CATALYTIC HYDROGENATION

| TRL = 9 | Example of coomercial application: CRI plant in Iceland with capacity for 4000 t/y | | | | | |
|---|--|---|--------------------------------|--|--|--|
| Reactions | | | | | | |
| $CO + 2H_2 = CH_3OH \Delta H_{298}^0 = -90.7 \ kJ/mol_{CO}$ | | | | | | |
| $CO_2 + 3H_2 = CH_3OH + H_2O \Delta H_{298}^0 = -49.5 \ kJ/mol_{CO_2}$ | | | | | | |
| $CO_2 + H_2 = CO +$ | = $CO + H_2O \Delta H_{298}^0 = +41.2 kJ/mol_{CO_2}$ reverse water-gas-shift (rWGS) | | ıs-shift (rWGS) | | | |
| Reaction conditi | ons | | | | | |
| Temperature | | 200 – 250°C | | | | |
| Pressure | | 30 – 80 bar | | | | |
| Catalysts | | Cu/ZnO | commercially available | | | |
| CO2:H2 molar rat | io | 3 | stoichiometric | | | |
| Productivity | | 0.6 kg.L ⁻¹ .h ⁻¹ | | | | |
| Selectivity | | 64% | | | | |
| By-products | | 36.1% water | | | | |
| Production cost | | 400-1000 €/ton | depends on H ₂ cost | | | |

For sources and definitions, please consult the original report at the <u>CEMCAP WEBSITE</u>



