

3D PRINTING IN THE PROCESS INDUSTRY

FROM DESIGN TO INDUSTRIAL PILOT

Carlos A. Grande

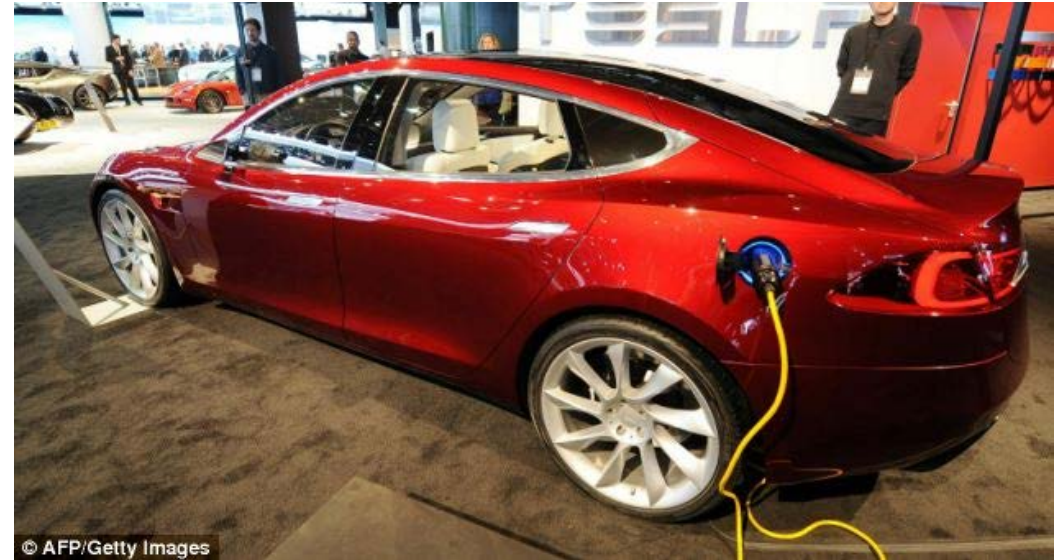
SINTEF, Forskningsveien 1, Oslo, Norway.

How design changed our society?



New buildings are not just buildings. They are "human-centered designed": functional, energy efficient, eco-efficient, etc.

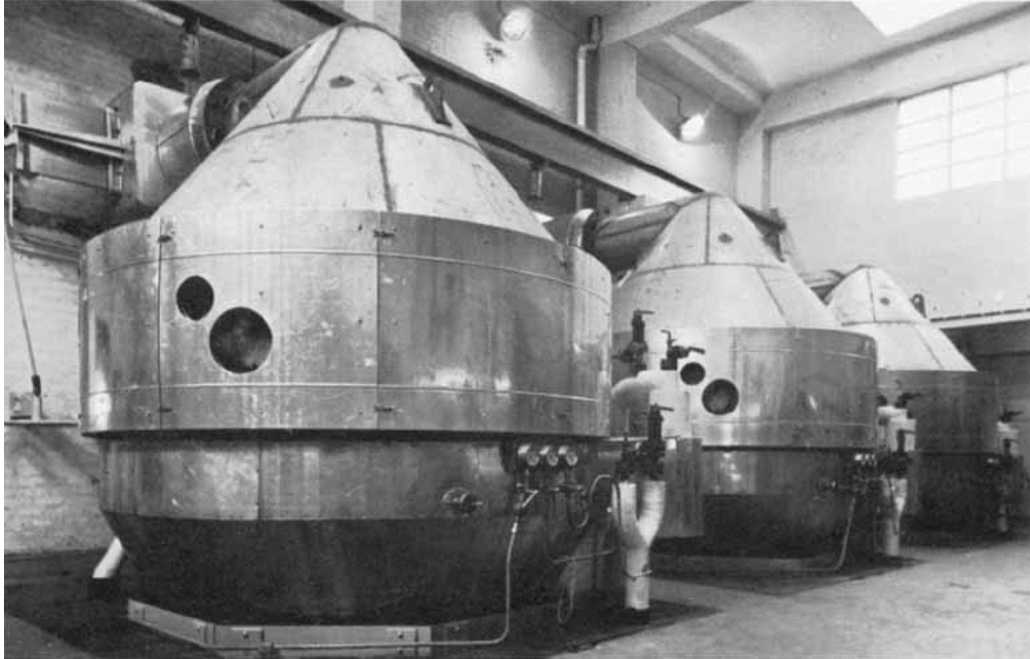
Market revolutioned by design



Main functionality (transport) was flavoured with speed, safety, easier operation, etc.

Process industry is also looking for these "flavours"...

Meanwhile in the chemical industries...



Plant in 1924



Plant in 2008

Are we using the design capabilities that we have now?

~~Some aspects of 3D printing~~

Some myths about 3D printing

Is very expensive.

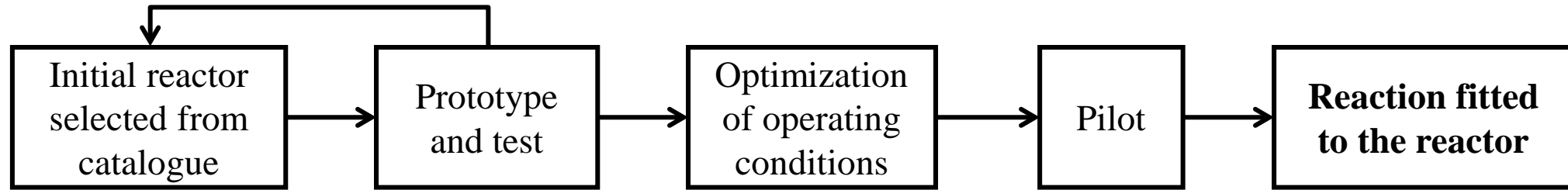
Is slow for mass production

Is only worthy for limited markets

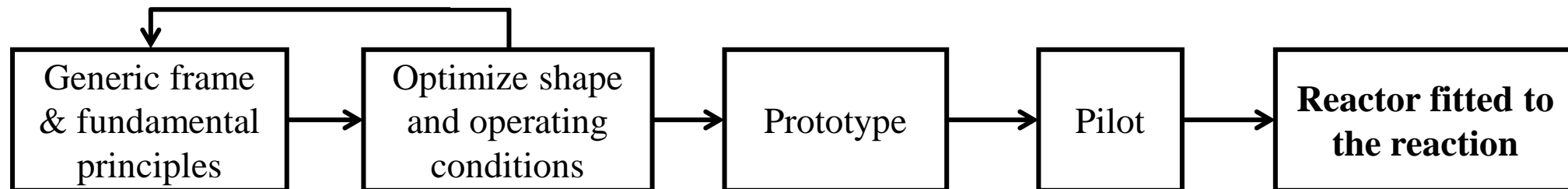


What is the advantage of 3DP for process industry?

Current reactor design & optimization



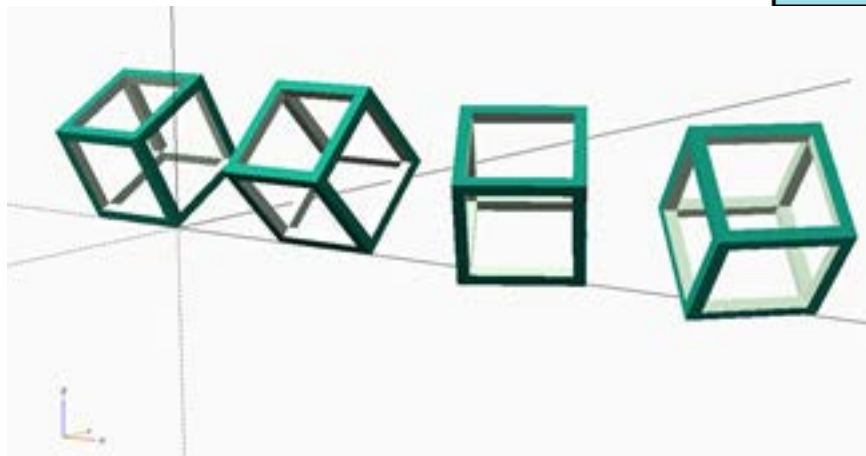
New paradigm in reactor design & optimization



Design the best reactor for your particular purpose

- Design the "perfect" foam. A foam where all cells are equal and where you can tailor porosity.

Shape	Porosity	Strut width
Cubic cell	$\varepsilon_f = \frac{[3(L - P)P^2 - 2P^3]}{L^3}$	$(L - P)$



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Pressure drop and heat transfer properties of cubic iso-reticular foams

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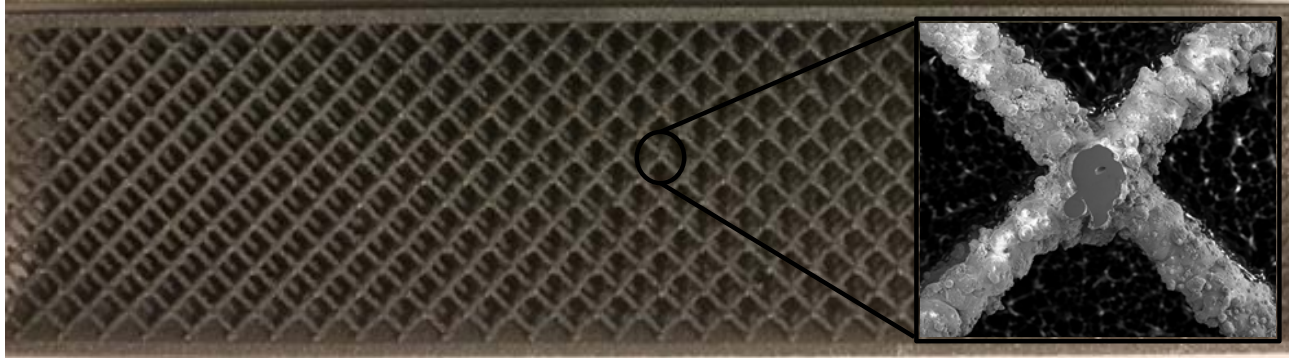
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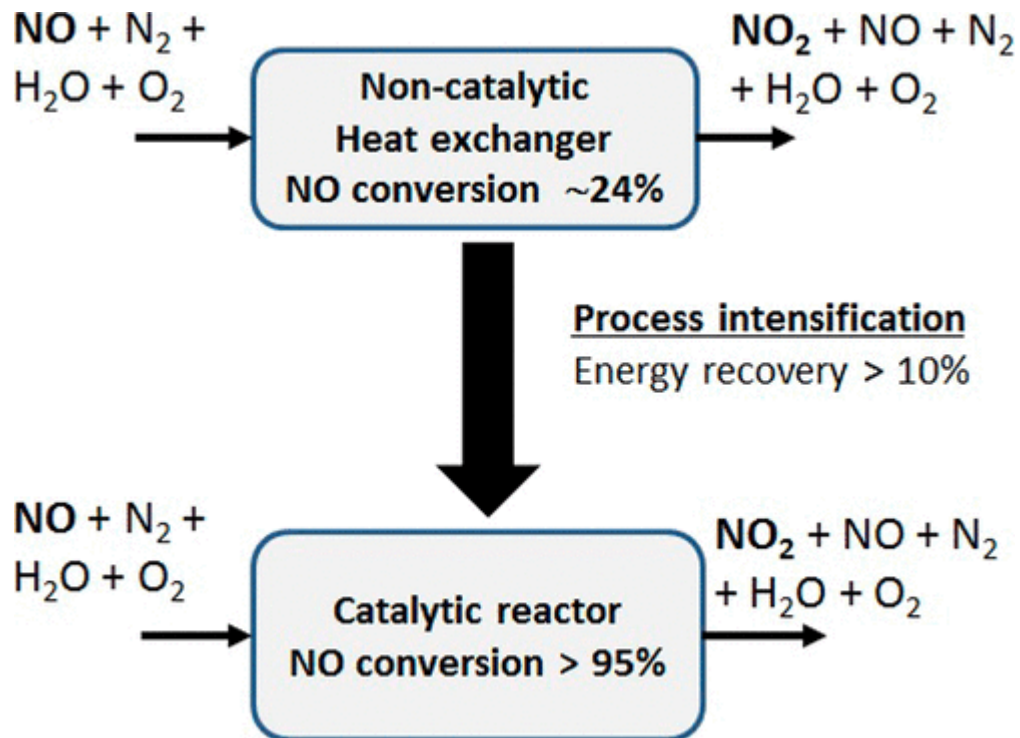


- Tailor properties for pressure drop and heat transfer and scale-up.



For which application?

- First-time trial of catalytic NO oxidation to NO₂ for nitric acid production.



Process Intensification in Nitric Acid Plants by Catalytic Oxidation of Nitric Oxide

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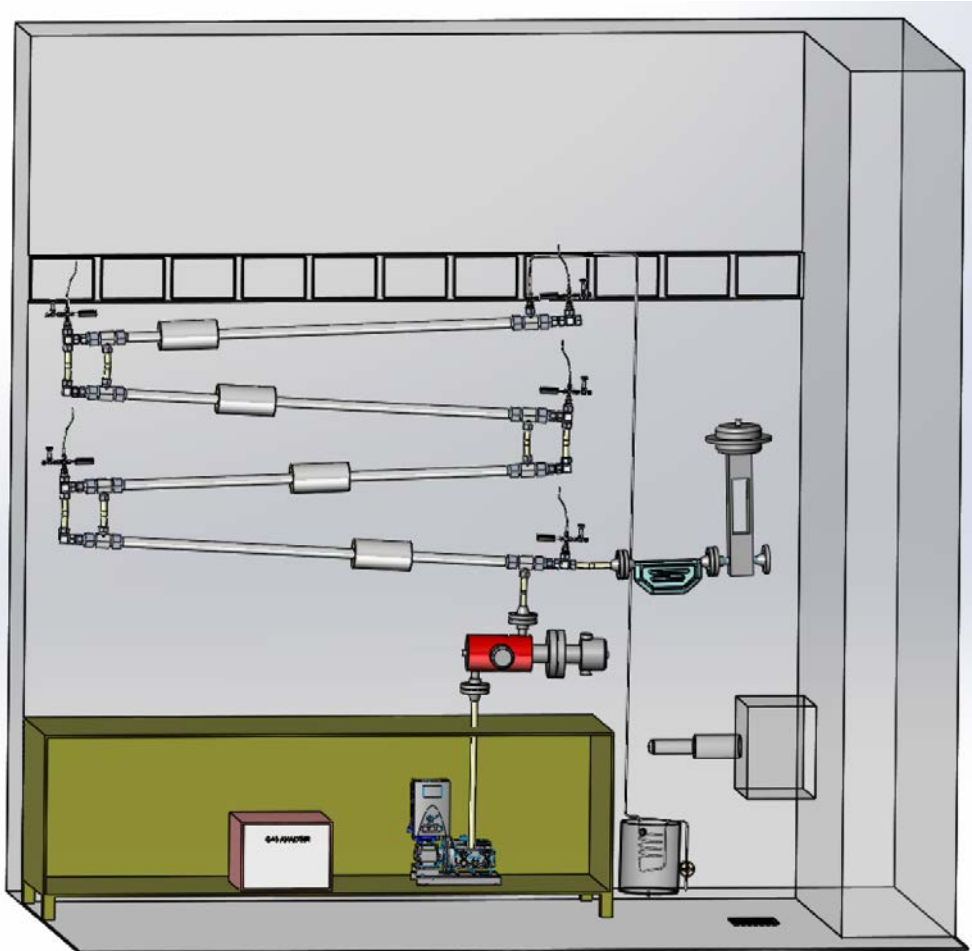
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First industrial pilot

- Catalytic converter of 7.5m installed in Yara (Porsgrunn).

A promotional banner for an event. At the top, there are logos for Horizon 2020, YARA, SINTEF, and SPRE. The text in the center reads "20 SEP | 9 AM" and "Skjærgården Hotel, Porsgrunn, Norway". On the right, there is a photograph of a large stack of 3D printed catalyst tubes. At the bottom, the text reads "PRINTCR3DIT: DEMO OF FIRST 3D PRINTED CATALYSTS".

THE FRAMEWORK PROGRAMME FOR RESEARCH AND INNOVATION
HORIZON 2020

YARA

SINTEF

SPRE
Sustainable Process Industry through
Resource and Energy Efficiency

20 SEP | 9 AM
Skjærgården Hotel,
Porsgrunn, Norway

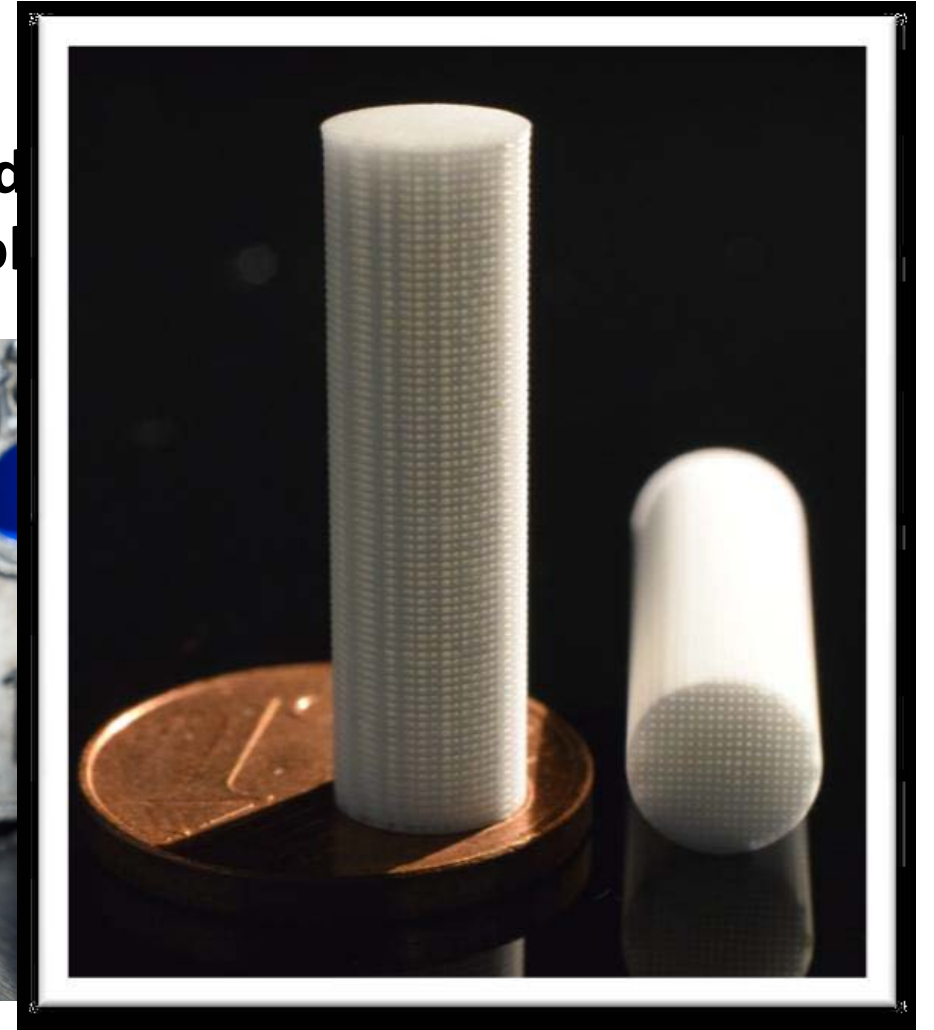
PRINTCR3DIT: DEMO OF FIRST
3D PRINTED CATALYSTS

This is also extensible to other areas

**NO oxidation and
hydrogenation reactions**



**Prod
mono**



First European school for additive manufacturing applied to chemical industries

Free registration

When: 30-31/08/2018

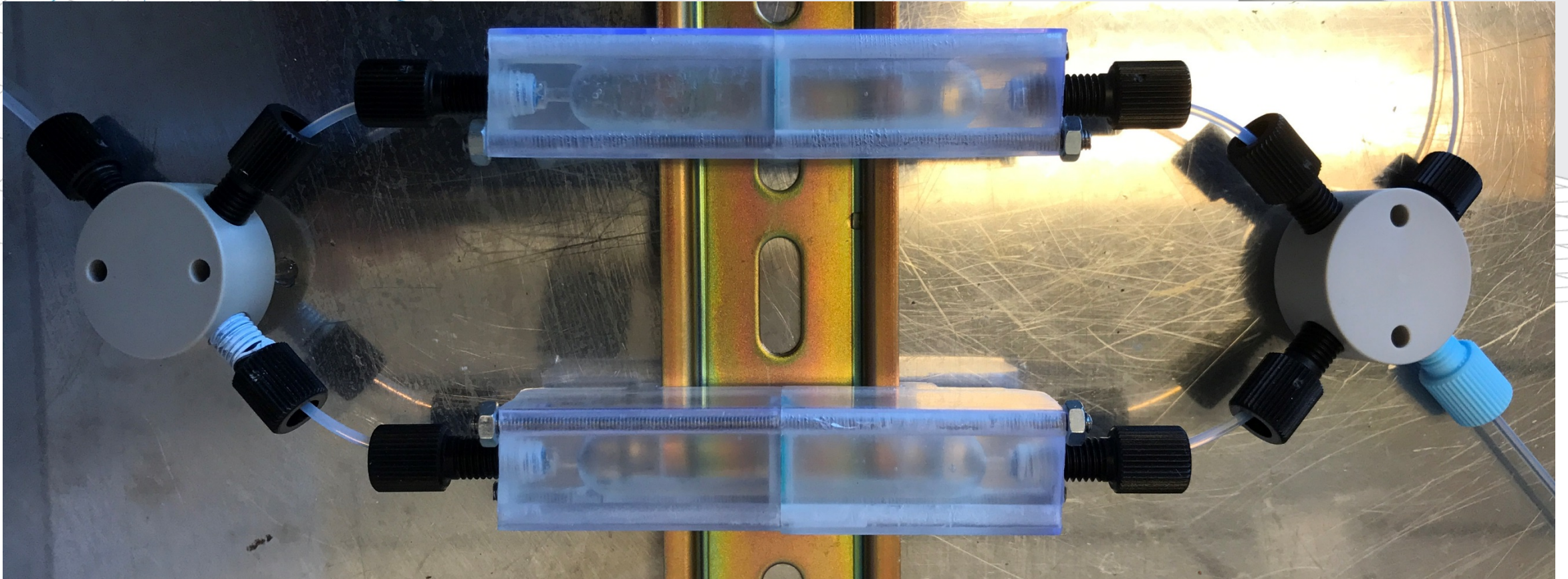
Location: Location: ICPF CAS, v .v. i, Prague, Czech Republic. <http://www.icpf.cas.cz/en/contacts>.

Program outline

30/8		31/8	
08:30 – 09:00	Registration and gathering together	09:00 – 09:30	Pickup and Check your printouts. Discussion
09:00 – 09:15	Welcome speech	09:30 – 10:15	3D printing comes with advanced modelling
09:15 – 10:00	Fundamentals of 3D printing. Technology overview with real samples. (Petr Bláha, 3DARENA, Prague, Czech Republic)	10:15 – 11:00	What we need to learn deeper to incorporate 3DP in our CV?
10:00 – 11:00	3D printing by Prusa Research: present and the future, Jakub Doležal, Prusa Research, Prague, Czech Republic	11:00 – 12:00	Speaker 1. Advanced 3D printing of ceramic materials. Dr. Martin Schwentenwein Lithoz GmbH, Austria.
11:00 – 12:00	The basic printing process, Jakub Doležal, Prusa Research, Prague, Czech Republic	12:00 – 13:00	LUNCH
12:00 – 13:00	LUNCH	13:00 – 14:00	Speaker 2. 3D printing of chemical reactors.
13:00 – 14:30	The first step in 3D printing. Build your CAD & render. Do your first printout. (FDM, SLA printers, Prusa Research, ICPF)	14:00 – 15:00	Speaker 3. 3D printing for chromatography. Prof. Simone DiMartino. Edinburgh University, United Kingdom.
14:30 – 15:30	What 3D printing can deliver to chemical industries?	15:00 – 15:30	Break / coffee
15:30 – 16:00	Break / coffee	15:30 – 16:30	Speaker 4. 3D printed catalysts. Dr. Vesna Middelkoop. VITO, Belgium.
16:00 – 17:00	Application of 3D printing for the chemical industries. (Laboratory tour at ICPF with relevant demonstration examples of 3D printing utilization)	16:30 – 17:00	Final remarks, picture and delivery of certificates.

Modules to teach more than chemistry

DIN rail dimensions



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CerPoTech
Ceramic Powder Technology



Acknowledgments

PRINT CREDIT

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Technology for a better society